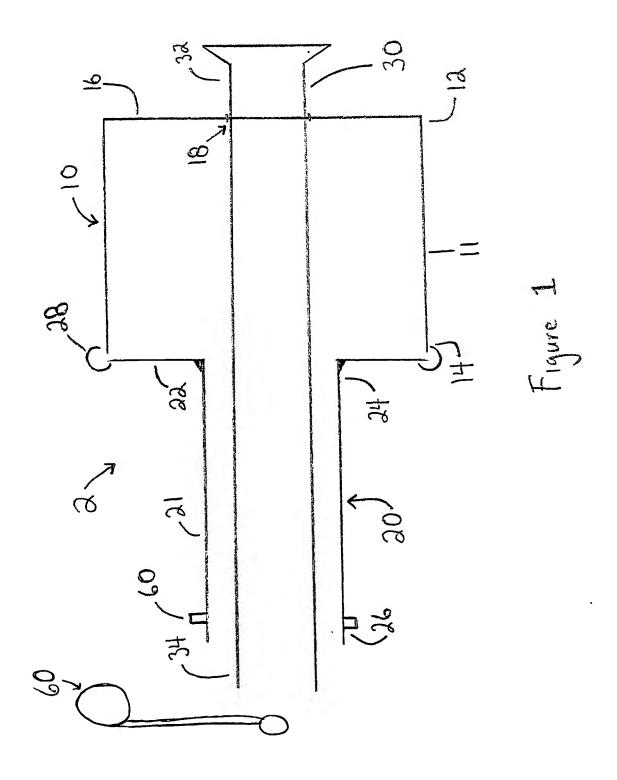
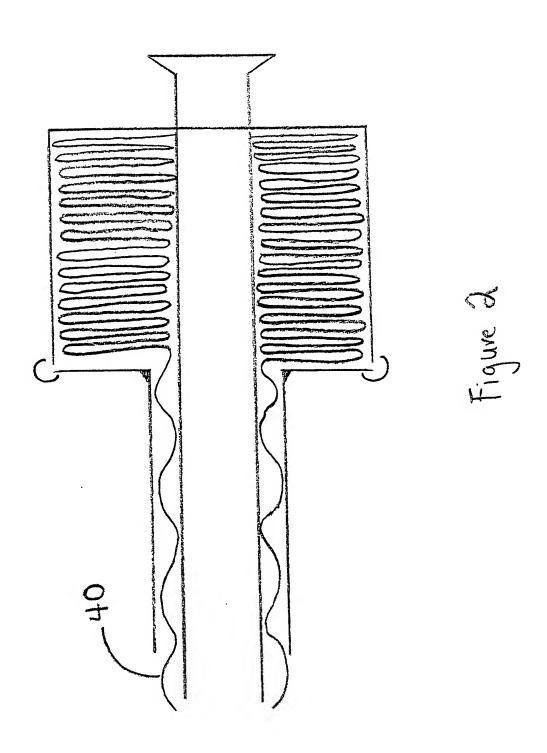
mivemor. Thomas Mysker

Title: Apparatus and Method to Net Food Products in Shirred Tubular Casing
1776/40924 Case PA7 TMM Sheet 1 of 4



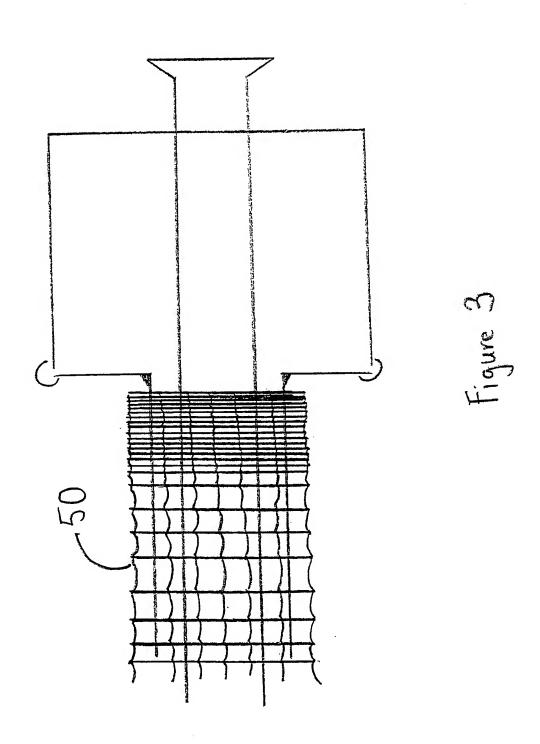
Title: Apparatus and Method to Net Food Products in Shirred Tubular Casing 1776/40924 Case PA7 TMM Sheet 2 of 4





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Shir tubular casing 40 onto filling horn 30

Place filling horn 30 in shir housing 10

Ruck netting 50 onto netting tube 20

Attach netting tube 20 to shir housing 10

Clip downstream end of netting 50 and casing 40 to close into a tube.

Extrude food products through filling horn 30.

After sausage is formed, attach two clips to upstream end of sausage and sever in between the two clips.

Repeat as necessary to make sausages

Figure 4